# LSHC10S 33-1024N, LSHC10R

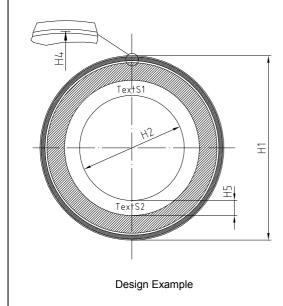
iC-LSHC Encoder Disc and Reticle



Rev A2, Page 1/3

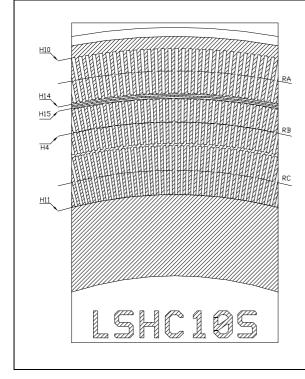
| CODE DISC ORDERING INFORMATION |                   |                     |  |
|--------------------------------|-------------------|---------------------|--|
| Туре                           | Order Designation | Description/Options |  |
|                                | _                 | Nonius Code Disc    |  |
| Encoder Disc                   | LSHC10S 33-1024N  | 1024 PPR, dia 33 mm |  |

## PHYSICAL DIMENSIONS



| Item | Parameter                         | Comments                         | [mm]    | Tolerance |
|------|-----------------------------------|----------------------------------|---------|-----------|
| H1   | Outer Diameter                    |                                  | 33.0    | ± 100 μm  |
| H2   | Inner Diameter                    |                                  | 18.0    | + 200 µm  |
| НЗ   | Thickness                         |                                  | 1       | ± 100 μm  |
| H4   | Radius of Chip<br>Center          | referred to origin               | 14.5    |           |
| H5   | Distance Pattern to<br>Drill Hole |                                  | 2.3     |           |
| H6   | Code Track<br>Eccentricity        | referred to center of inner hole | ± 0.2   |           |
| H7   | TextS1                            | readable on side of pattern      | LSHC10S |           |
| H8   | TextS2                            | readable on side of pattern      | 33-1024 |           |
|      |                                   |                                  |         |           |

### TRACK LAYOUT



| Item | Parameter                        | Comments                         | [mm]   |
|------|----------------------------------|----------------------------------|--------|
| H4   | Radius of Chip Center            | referred to origin               | 14.500 |
| H10  | Code Pattern Radius              | end                              | 16.125 |
| H11  | Code Pattern Radius              | begin                            | 12.895 |
| H12  | Recommended LED<br>Spot Diameter | LED Spot                         | > 3.2  |
| H13  | Recommended LED<br>Spot Center   | radius as center of illumination | 14.500 |
| H14  | Alignment Circle                 | end of circle                    | 15.120 |
| H15  | Alignment Circle                 | begin of circle                  | 15.030 |
| RA   | Track Radius                     | RA                               | 15.805 |
| RB   | Track Radius                     | RB                               | 15.355 |
| RC   | Track Radius                     | RC                               | 14.725 |
| RD   | Track Radius                     | RD                               | 14.275 |
| RE   | Track Radius                     | RE                               | 13.645 |
| RF   | Track Radius                     | RF                               | 13.195 |

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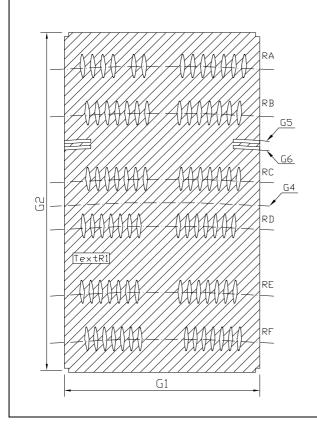
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iC-LSHC Encoder Disc and Reticle



Rev A2, Page 2/3

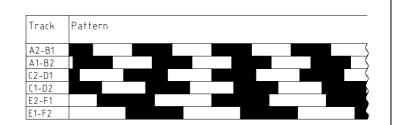
#### **PHYSICAL DIMENSIONS: Reticle**



| Item | Parameter             | Comments                    | [mm]    | Tolerance |
|------|-----------------------|-----------------------------|---------|-----------|
| G1   | Width                 |                             | 1.90    |           |
| G2   | Height                |                             | 3.30    |           |
| G3   | Thickness             |                             | 0.50    | ± 10%     |
| G4   | Radius of Chip Center | referred to origin          | 14.500  |           |
| G5   | Alignment Circle      | end of circle               | 15.120  |           |
| G6   | Alignment Circle      | begin of circle             | 15.030  |           |
| G7   | TextR1                | readable on side of pattern | LSHC10R |           |
| RA   | Track Radius Nonius   | RA                          | 15.805  |           |
| RB   | Radius Track Nonius   | RB                          | 15.355  |           |
| RC   | Track Radius Master   | RC                          | 14.725  |           |
| RD   | Track Radius Master   | RD                          | 14.275  |           |
| RE   | Track Radius Segment  | RE                          | 13.645  |           |
| RF   | Track Radius Segment  | RF                          | 1       | 13.195    |

## TRACK ASSIGNMENT: Reticle

| Output | Signal            | Signal            | Output |
|--------|-------------------|-------------------|--------|
| A1     | 1023 PPR<br>PSINN | 1023 PPR<br>PCOSN | A2     |
| B1     | 1023 PPR<br>NCOSN | 1023 PPR<br>NSINN | B2     |
| C1     | 1024 PPR<br>PSINM | 1024 PPR<br>PCOSM | C2     |
| D1     | 1024 PPR<br>NCOSM | 1024 PPR<br>NSINM | D2     |
| E1     | 992 PPR<br>PSINS  | 992 PPR<br>PCOSS  | E2     |
| F1     | 992 PPR<br>NCOSS  | 992 PPR<br>NSINS  | F2     |

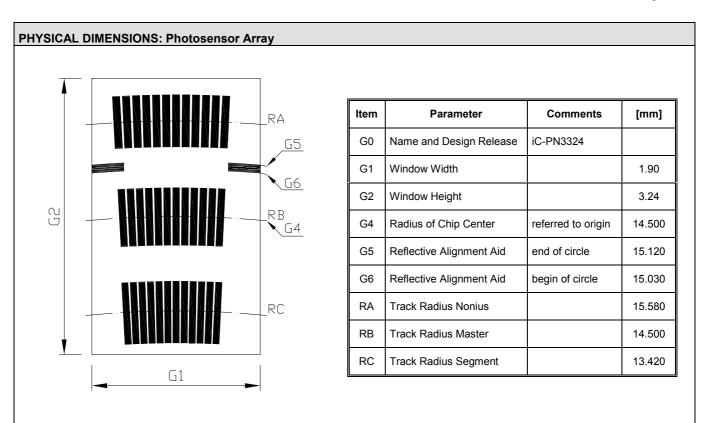


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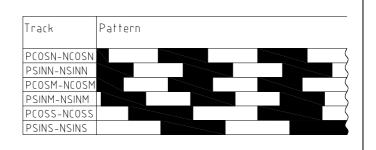


Rev A2, Page 3/3



## TRACK ASSIGNMENT: Photosensor Array

| Radius | Signal   |          |          |          |
|--------|----------|----------|----------|----------|
| RA     | 1023 PPR | 1023 PPR | 1023 PPR | 1023 PPR |
|        | PSINN    | PCOSN    | NSINN    | NCOSN    |
| RB     | 1024 PPR | 1024 PPR | 1024 PPR | 1024 PPR |
|        | PSINM    | PCOSM    | NSINM    | NCOSM    |
| RC     | 992 PPR  | 992 PPR  | 992 PPR  | 992 PPR  |
|        | PSINS    | PCOSS    | NSINS    | NCOSS    |



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